

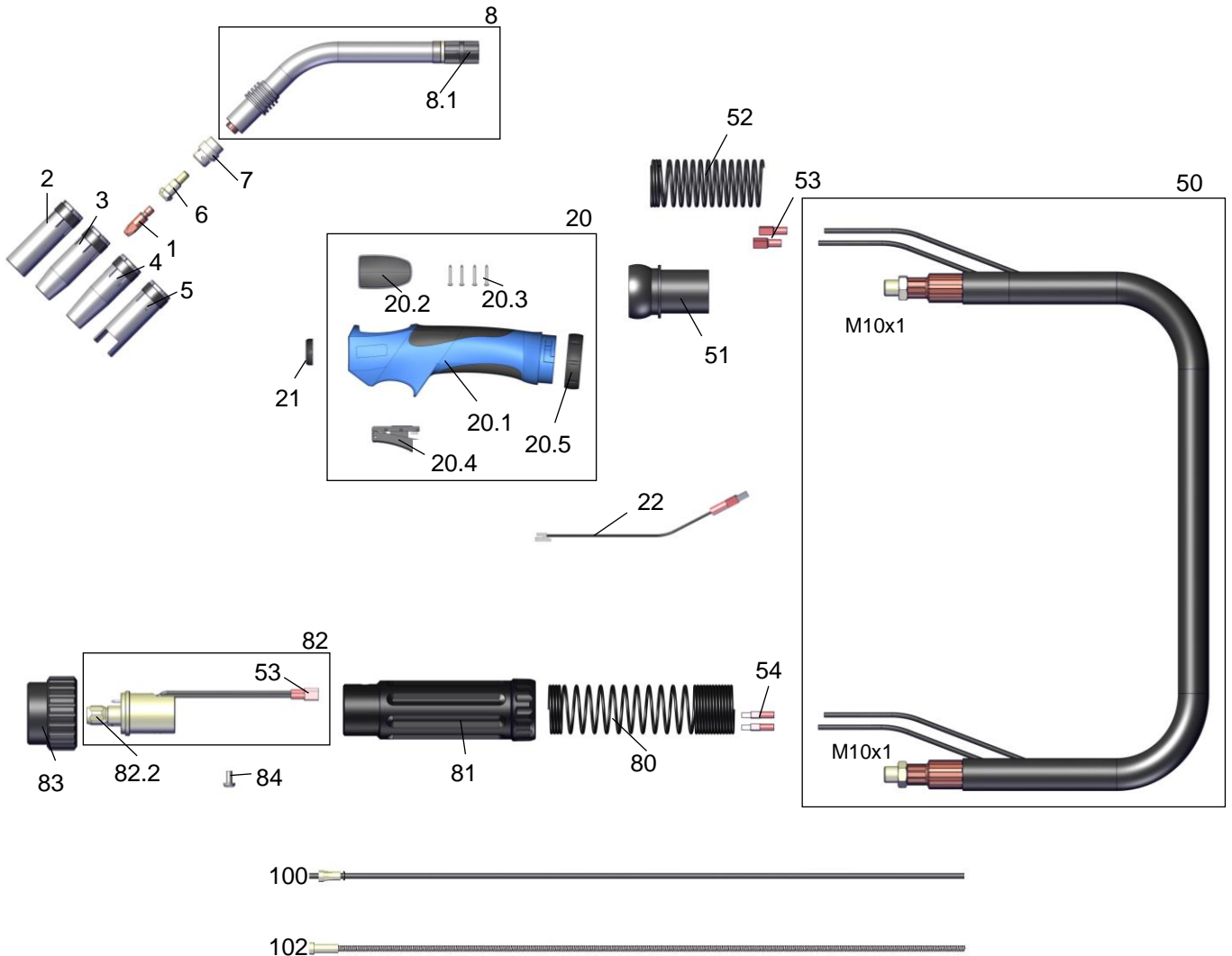


Manual Welding Torch M-AR 240G, air cooled

Technical Data according to EN 60 974-7

Rating:

CO ₂	250A
Mixed Gas M21	220A
Duty Cycle:	@60%
Wire-Ø:	0,8 – 1,2mm



Part Number for complete Welding Torch

Standard configuration tip Ø 1,0mm

	3m	4m	5m
M-AR 240G cpl. with blue handle, Euro-connection (Steel Liner 2,0x4,0mm)	2240M30200	2240M40200	2240M50200
M-AR 240G cpl. with grey handle, Euro-connection (Steel Liner 2,0x4,0mm)	2240M30100	2240M40100	2240M50100



Spare Part List

Pos.	Part No.	Description	Pos.	Part No.	Description
1	22506xx	Contact Tip M6x28, ø in mm / ECu ¹ (PU=10)	50	3003530	Coaxial Cable 35mm ² , 3m
	22576xx	Contact Tip M6x28, ø in mm / CuCrZr (PU=10)		3003540	Coaxial Cable 35mm ² , 4m
	22566xx	Contact Tip M6x28, ø in mm / Alu (PU=10)		3003550	Coaxial Cable 35mm ² , 5m
	<i>Tips available in ø 0.8/0.9/1.0/1.2 mm</i>		51	45050240	Swivel
	<i>Please insert wire diameter at xx.</i>		52	42110119	Cable Support Spring
	<i>Example: ø 1,0 mm ist: 10; Part.-Nr.: = 2250610</i>		53	2155100	Female Electrical Connector, insulated (PU=20)
2	2240801	Gas Nozzle, cylind. NW17 L=63,5mm (PU=5)	54	2155200	Male Electrical Connector, insulated (PU=20)
3	2240802	Gas Nozzle, con. ¹ NW12,5 L=63,5mm (PU=5)	80	2151201	Cable Support Spring
4	2240803	Gas Nozzle, tapered NW12,5 L=63,5mm (PU=5)	81	2251601	Gun Plug Housing
5	2240805	Spot Welding Gas Nozzle NW17 L=63,5mm (PU=5)	82	2151505	Gun Plug Body with Spring Loaded Pins
6	2240406	Tip Adapter M6 ¹ (PU=5)	82.2	2151501	Liner Positioner Nut
7	2240702	Gas Diffuser, white ¹ (PU=5)	83	2151700	Plug Nut
	2240700	Gas Diffuser, black (PU=5)	84	0040601	Screw for Gun Plug Body (PU=20)
	2240701	Gas Diffuser, Silicon red (PU=5)			
8	2240M100	Swan Neck M-AR 240G, cpl.	100	34115X0	PTFE- Liner 1,5x4,0mm / Xm blue
8.1	21140011	Connection Body AR-K2		34120X0	PTFE- Liner 2,0x4,0mm / Xm red
20	2114001K	MIG-Handle AR-K2, blue cpl. neutral top	102	34415X1	Steel Liner 1,5x4,0mm / Xm coated blue
	2114001K1	MIG-Handle AR-K2, grey cpl. neutral top		34420X1	Steel Liner 2,0x4,0mm / Xm ¹ coated red
20.1	2114001	MIG-Handle AR-K2, blue, left + right half			
	21140012	MIG-Handle AR-K2, grey, left + right half			
20.2	2114007	Neutral top, AR-K2			
20.3	2114012	Screw for Handle (PU=20)			
20.4	2114006	Trigger cpl. AR-K2			
20.5	2114002	Nut for Handle AR-K2			
21	21140041	Reduction D16, AR-K2			
22	21140062K	AR-K2, 2pol. Female connection with cables			

*Liners available in 3m/4m/5m length.
Please insert length at X.
Example: Steel Liner 4m = 3442041*

¹ Included in standard configuration