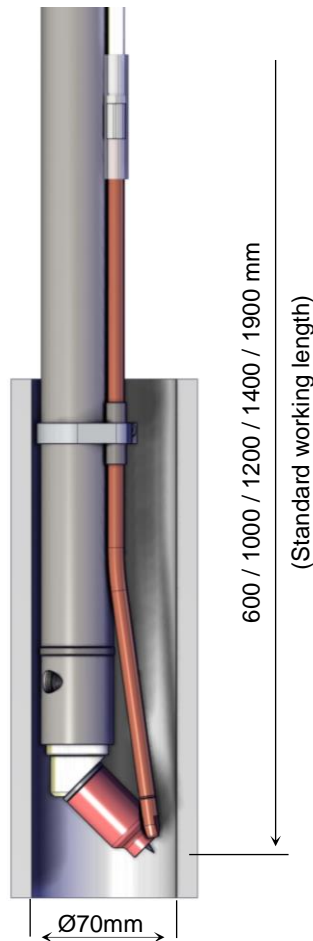


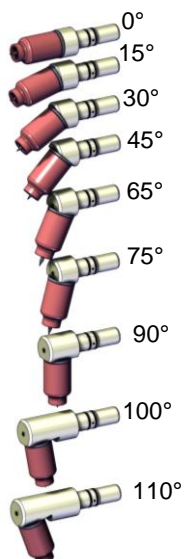


Information overview: Cladding Torch CLW 405 – Ø70mm



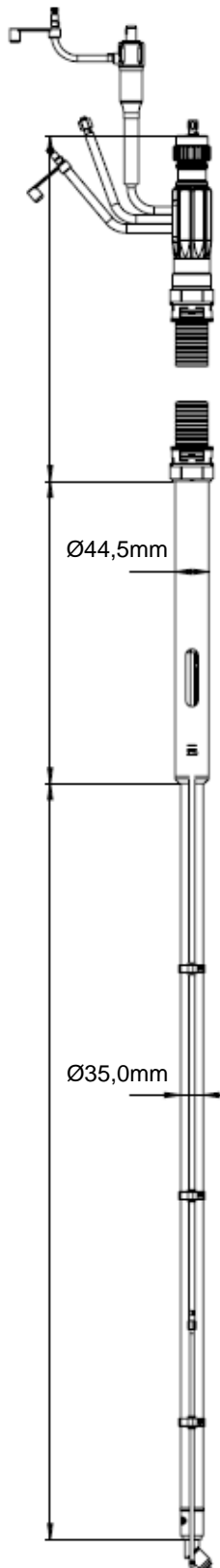
Special features:

- *Efficient torch system (CLW 405: 400A)*
- *100% Duty Cycle*
- *Water cooling system*
- *Torch head 0° - 110°*
- *Quick change torch head*
- *Ready for hot wire applications*



Torch head assembling





Technical Data CLW 405:

| | | |
|--------------------------------|-----|--|
| <i>Work piece-inside-Ø</i> | 405 | <i>70mm min (2 ¾ inch)</i> |
| <i>Welding current</i> | | <i>max. 400A (100% ED)</i> |
| <i>Wire-Ø</i> | | <i>0,8 / 1,0 / 1,2mm</i> |
| <i>Electrode-Ø</i> | | <i>2,4 / 3,2 / 4,0mm</i> |
| <i>Flow rate cooling water</i> | | <i>min. 2l/min</i> |
| <i>A</i> | | <i>600 / 1000 / 1200 / 1400 / 1900mm</i> |
| <i>B</i> | | <i>400mm</i> |
| <i>C</i> | | <i>On request</i> |

- *Cable assembly connections according to customer specifications*
- *Optionally available as hot or cold wire*
- *Optional twin wire feed available*